

**AMENDMENT**

**In the Claims:**

1. (CANCELLED)
2. (CANCELLED)
3. (CANCELLED)
4. (CANCELLED)
5. (WITHDRAWN) Manufacture method of flexible laminate for coating and protection of surfaces, comprising the steps of:
  - supplying non-woven polyester;
  - application of foamed plastisol in the top face of such non-woven polyester;
  - seasoning of non-woven polyester saturated with foamed plastisol in the seasoning oven;
  - cooling of non woven polyester saturated with foamed plastisol, once seasoned;
  - application of adhesive in the lower face of polyester;
  - supplying the flexible PVE decorative laminate against the lower face of polyester covered with adhesive;
  - pressure laminate as a whole;
  - accumulating laminate; and collecting laminate.
6. (NEW) A flexible laminate for covering and protecting surfaces, the laminate consisting of an upper decorative film of flexible polyvinyl chloride with a decorative stamping and a lower film formed of polyvinyl chloride reinforced with non-woven polyester fibers and an adhesive there between, the non-woven polyester fibers being saturated within the foamed polyvinyl chloride to generate a stable, adhesive and non-slip base, the solid upper decorative

film of flexible polyvinyl chloride being joined by the adhesive to the lower film of reinforced formed polyvinyl chloride.

7. (NEW) A flexible laminate for covering and protecting surfaces according to Claim 6, wherein the lower film of reinforced foamed polyvinyl chloride forms on an inner surface of the laminate an irregular lower surface with spaces covered by heterogeneously distributed foamed material and heterogeneously distributed spaces free from foamed material, providing increased capacity of adhesion to the surface to be covered.